

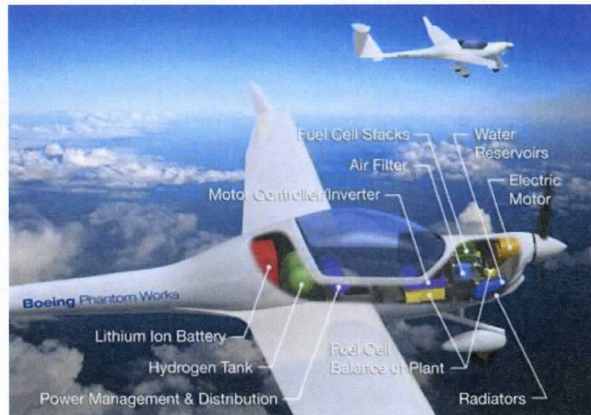
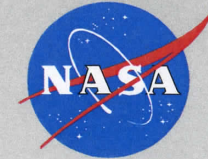


Technology Challenges for Electric Aircraft

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Cleveland, OH

Presented at EnergyTech 2012 – May 30, 2012

Current SOA for Electric Propulsion Limited to Small Recreational Aircraft



Boeing Dimona – 2008
PEM fuel cell
 62 mph for 20 min



Antares DLR-H2 – 2008
PEM fuel cell + battery
 170 km/hr, 10 min flight
 750 km range

Siemens Hybrid Electric Aircraft
 (IC engine + battery)

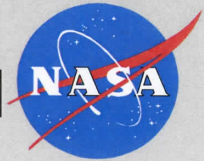


Yuneec E430 – 2009
 Estimate – 1.5-2 hr with optimum cruise 60 mph
 Li-ion battery powered



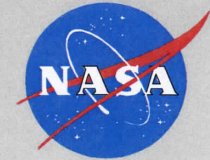
DigiSky SkySpark
 155 mph, 8 minute flown

NASA/CAFÉ Green Flight Challenge Winner in 2011



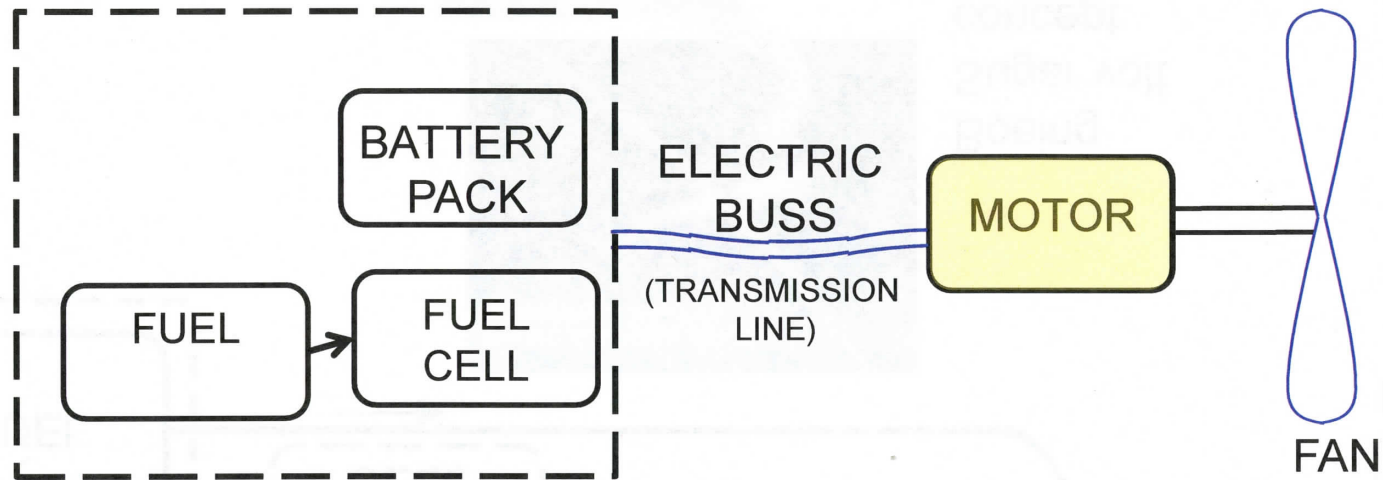
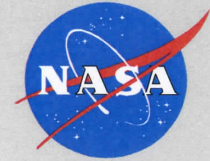
- Roughly 2,350 pounds empty weight, nearly half of that is the battery
- 150 kilowatt (200 horsepower) electric motor

Benefits of Electric Propulsion



- Significantly reduced emission (near zero for certain concepts) – green system
- Significant reduction in fuel burn due to higher efficiency of electrical systems
- Reduction in noise
- Advanced concepts (such as distributed propulsion and boundary layer ingestion) might be enabled by certain electric propulsion concepts

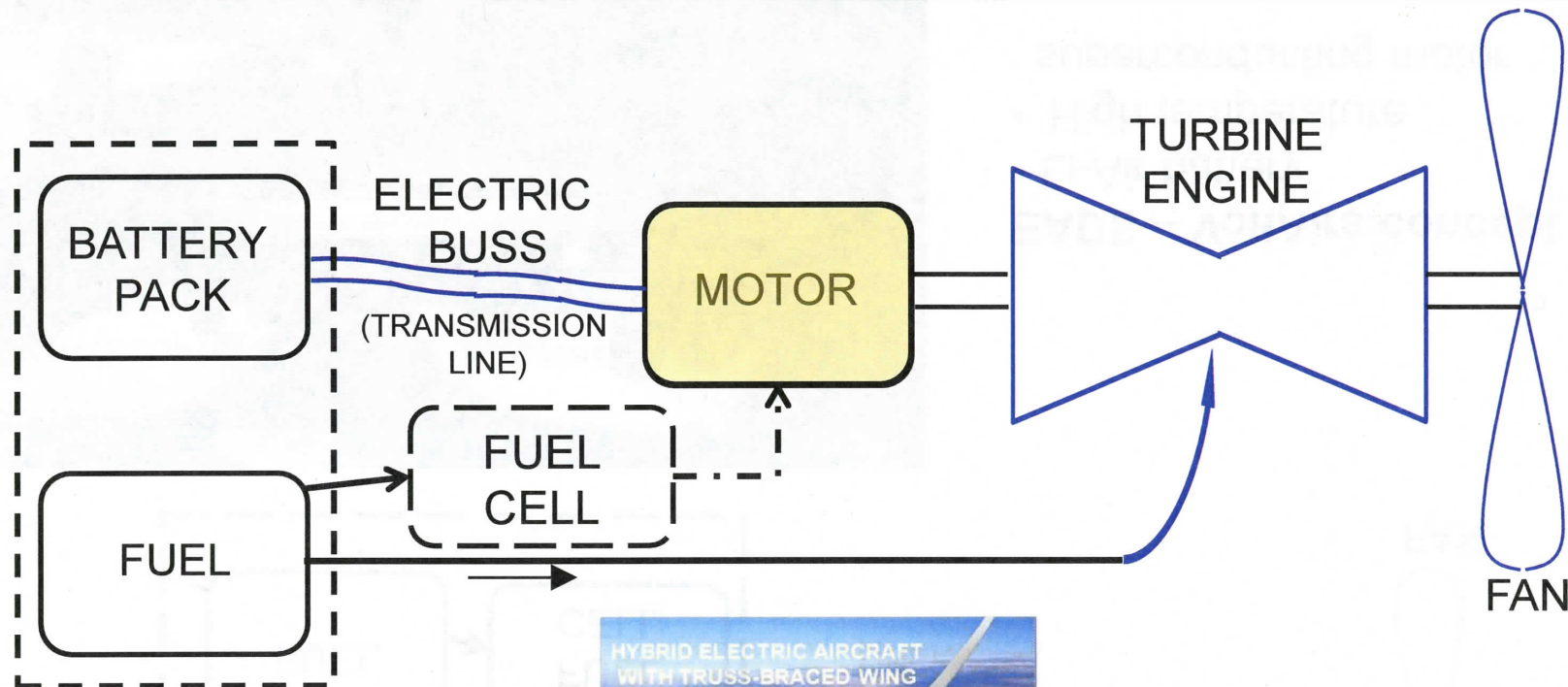
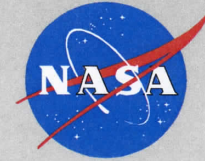
All Electric Propulsion



EADS – VoltAirs concept

- Li-Air battery
- High temperature superconducting motor

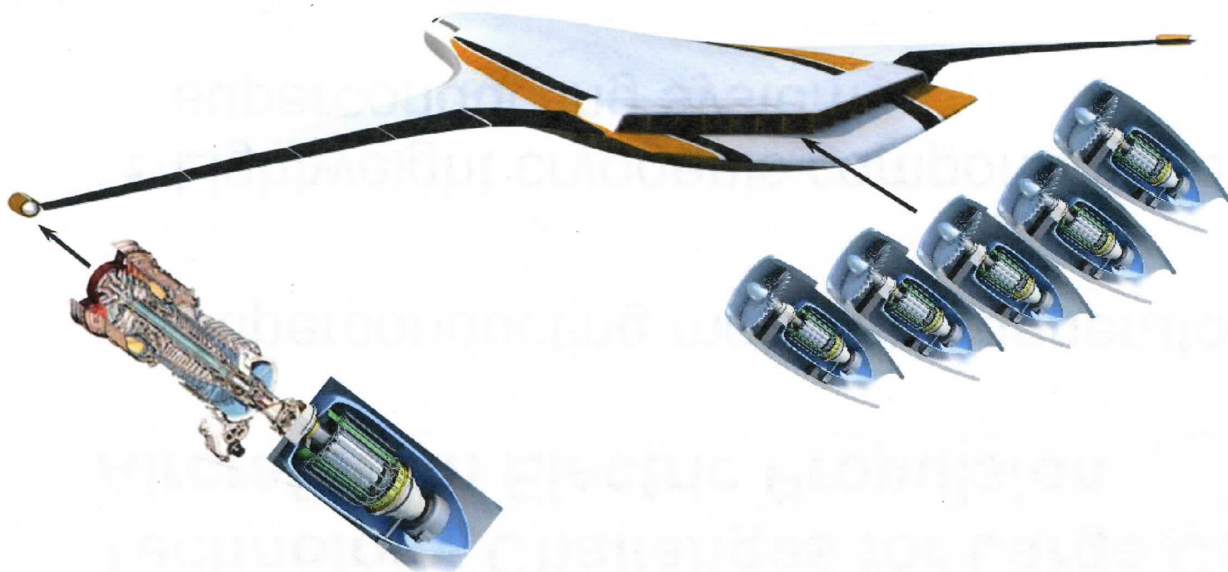
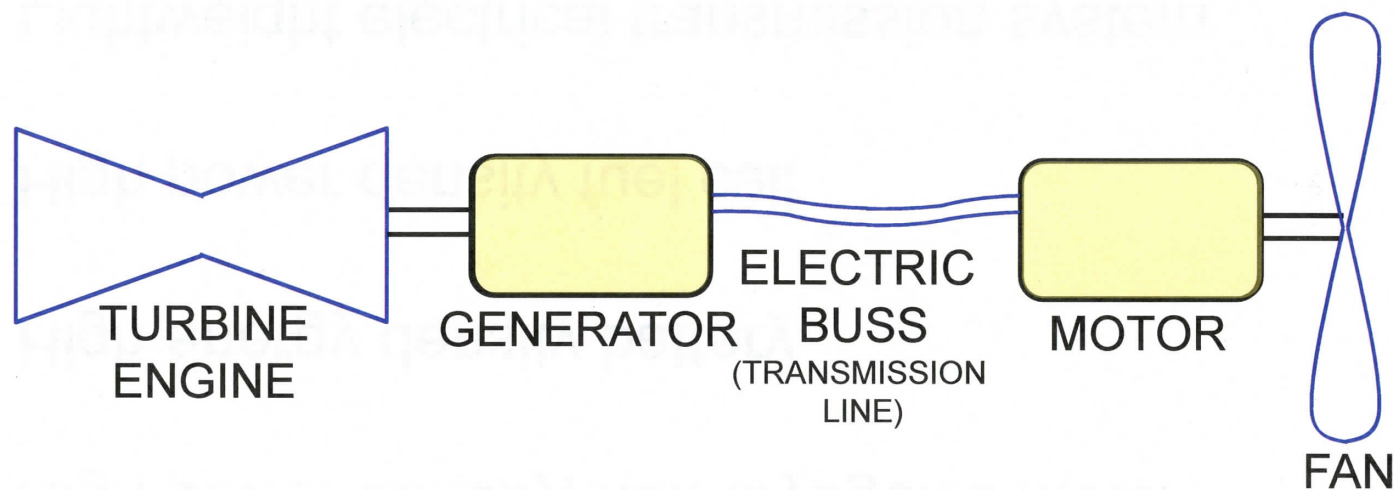
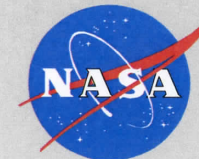
Hybrid Electric Propulsion



Boeing
Sugar volt
concept

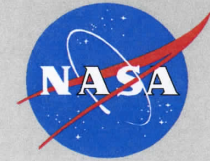


Turboelectric Propulsion



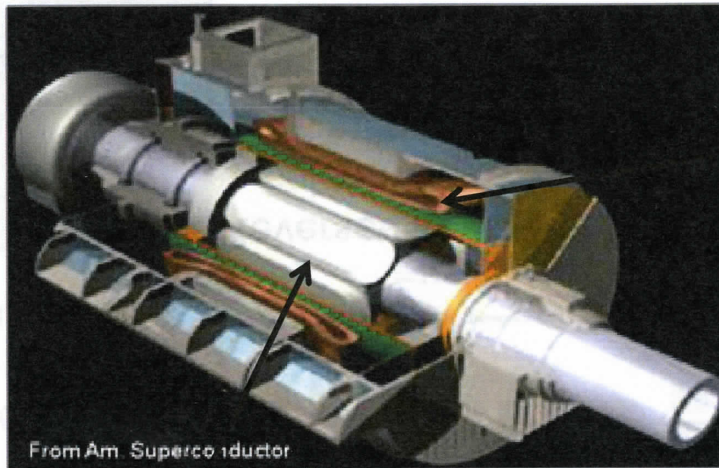
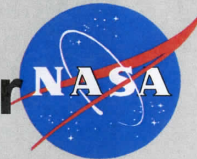
Turboelectric
Distributed
Propulsion
Concept - GRC

Technology Challenges for Large Commercial Aircraft with Electric Propulsion

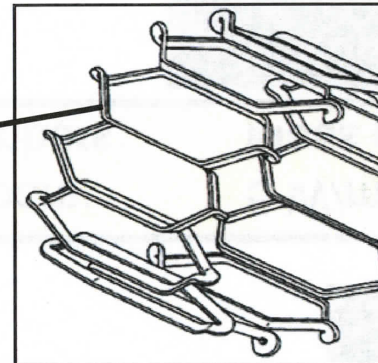


- Superconducting motor and generator
- Lightweight cryogenic components for superconducting system
- High power density, non-cryogenic motor
- High energy density battery
- High power density fuel cell
- Lightweight electrical transmission system
- High voltage transmission system

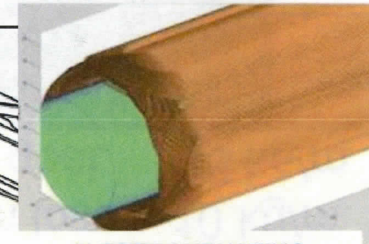
Challenges for Superconducting Motor or Generator



From Am. Superconductor



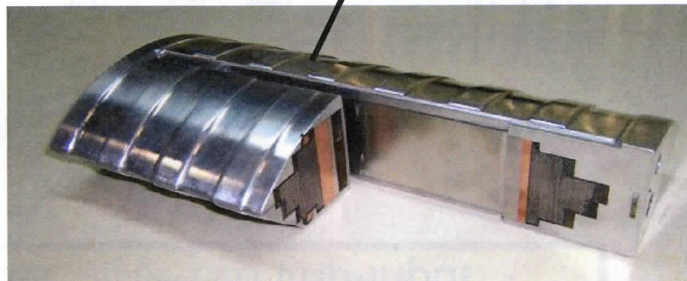
Superconducting
AC stator coils



SUPERCONDUCTING
STATOR WINDINGS



Intermediate-temp
superconductor MgB_2



SUPERCONDUCTING
ROTOR WINDINGS

Superconducting rotor coil packs

SOA: 6 hp/lb

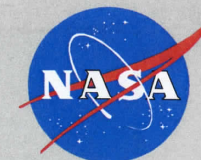
Goal: >30 hp/lb

Technology Challenges:

Composite formers and containment for rotor

Composite torque tubes

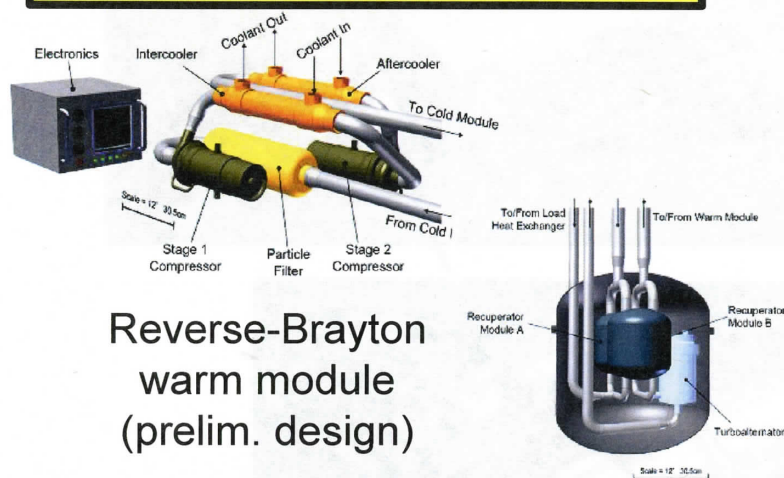
Low-loss super- or normal- conductors for stator windings



Superconducting System – Cryogenic Components

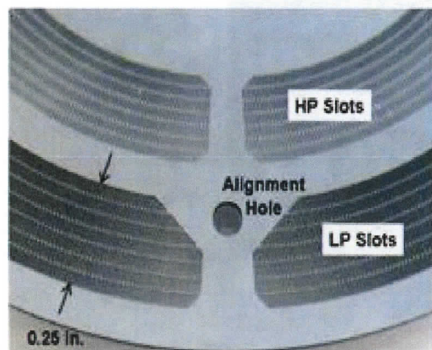
Cryocooler

SOA: 30 lb/hp-input
Goal: 6 l/hp-input



Reverse-Brayton
warm module
(prelim. design)

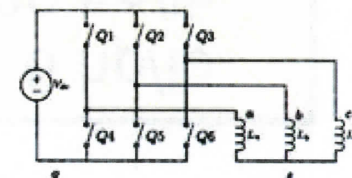
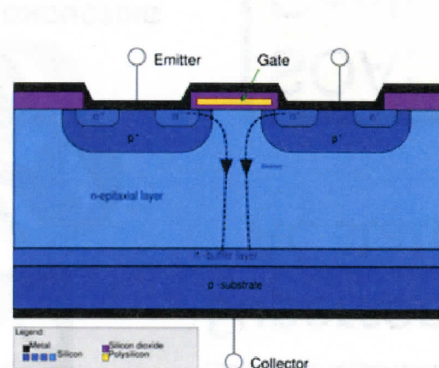
Reverse-Brayton
cold module
(prelim. design)



Recuperator plate

Cryogenic Inverter

Goal: $\frac{1}{2}$ SOA weight and $\sim 1/10^{\text{th}}$ SOA loss

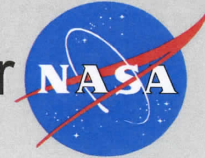


SOA numbers: 5 W/m loss, 10 kg/m
Target numbers: Mass goal: 5 kg/m

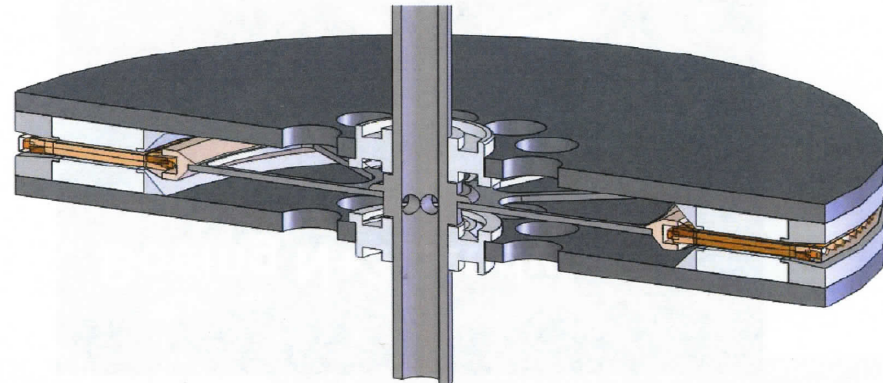
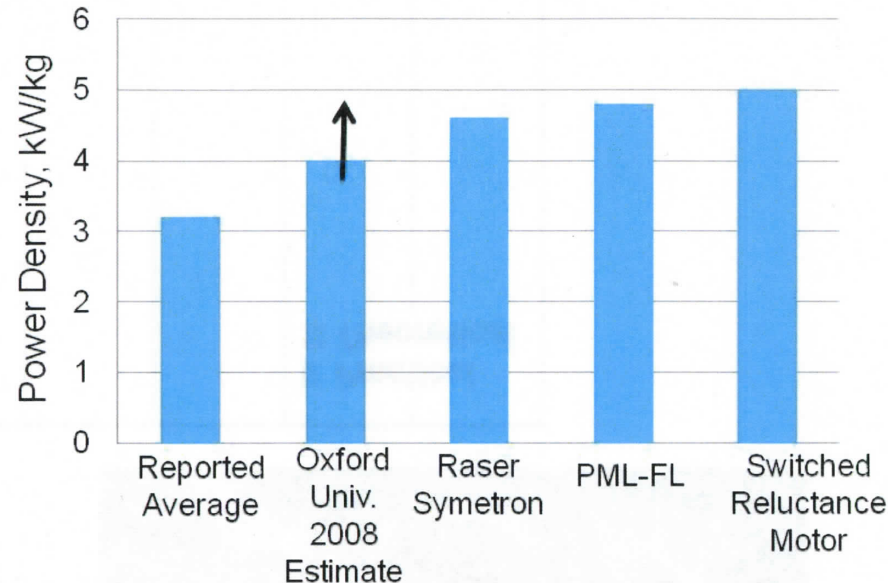
Superconducting Transmission Line



Potential for Non-Cryogenic High Power Density Motor

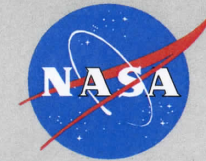


- Multidisciplinary approach to increase power density of ambient temperature electric motors/generators (electrical engineering, materials, structures, thermal management, power electronics)
- High conductivity electrical coils (possibly CNT)
- Higher load bearing structure to increase rotational speed
- Lightweight structure (greater use of composite structures)
- Higher temperature insulation material
- Higher temperature magnets
- Improved motor design
- Improved cooling techniques and advanced thermal management
- Advanced power electronics for low switching loss



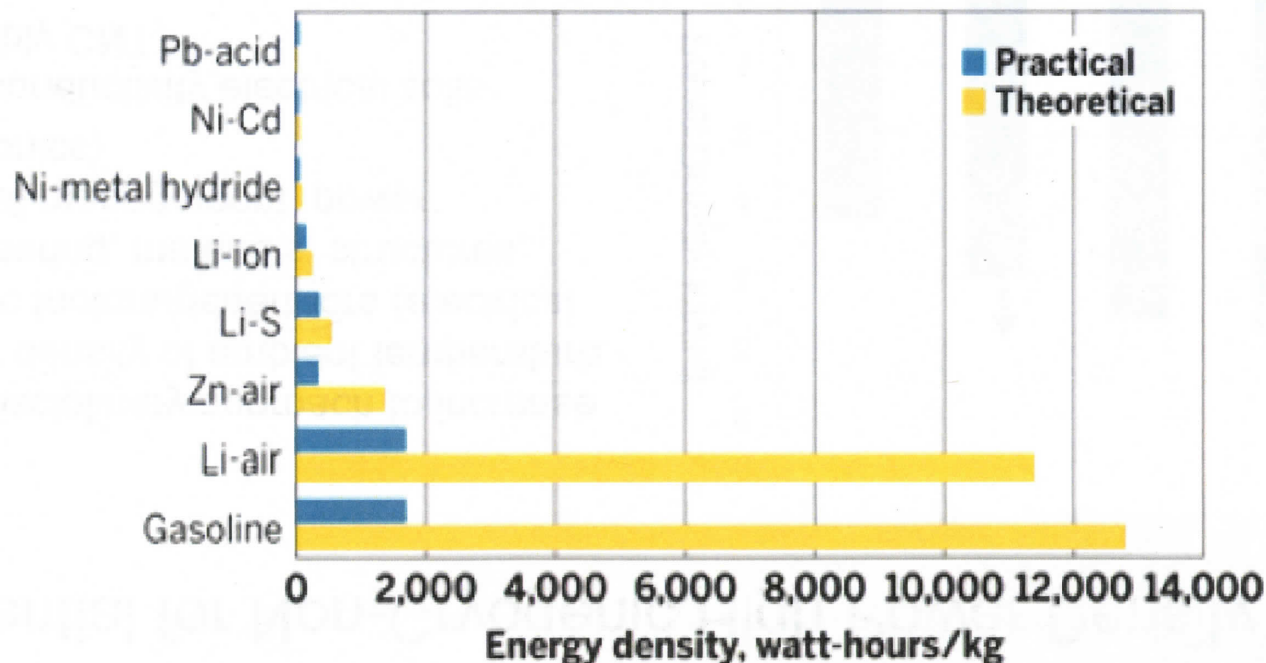
LAUNCHPOINT – Halbach arrays
(5 hp/lb – 8.2 kW/kg)

Hybrid Gas Turbine Battery Electric

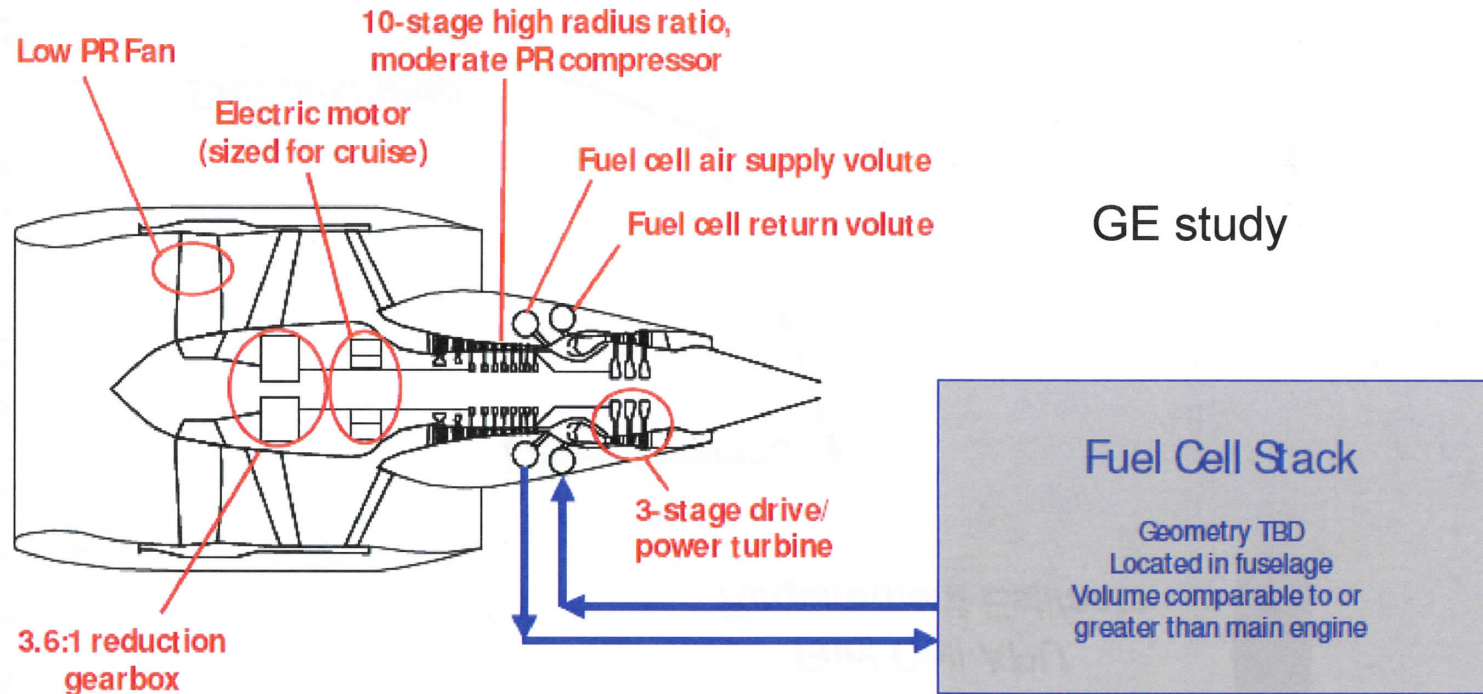


Hybrid Gas Turbine Battery Electric

Rechargeable batteries with
energy density on the order of
600 – 800 wh/kg required



Gas Turbine Solid Oxide Fuel Cell Hybrid System

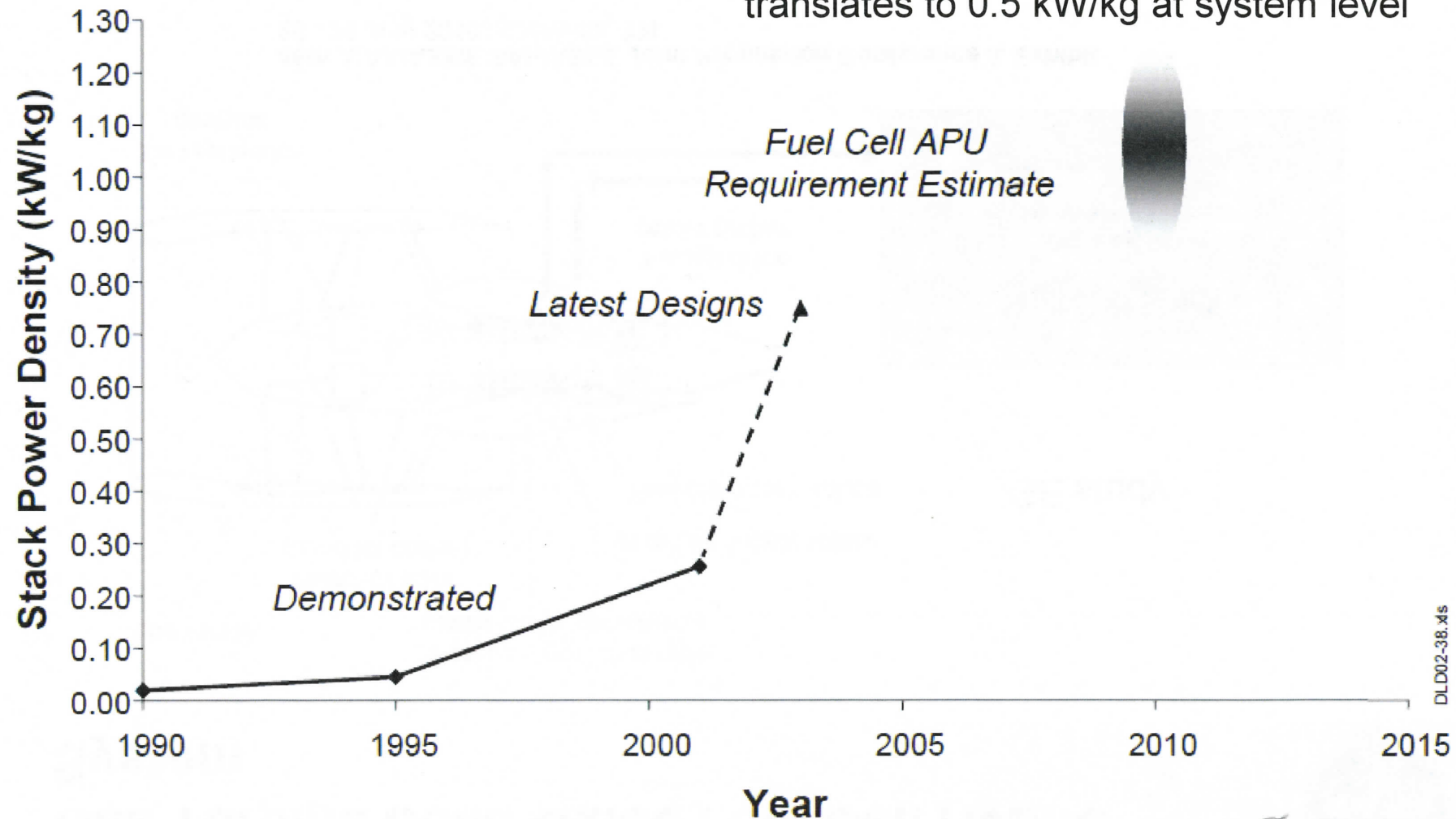


46th AIAA/ASME/SAE/ASEE Joint Propulsion Conference & Exhibit
25 - 28 July 2010, Nashville, TN

- Gas turbine – solid oxide fuel cell (SOFC) hybrid system offers significant improvements in efficiency
- Gravimetric (kW/kg) and volumetric (kW/l) power density too low for SOA SOFC system

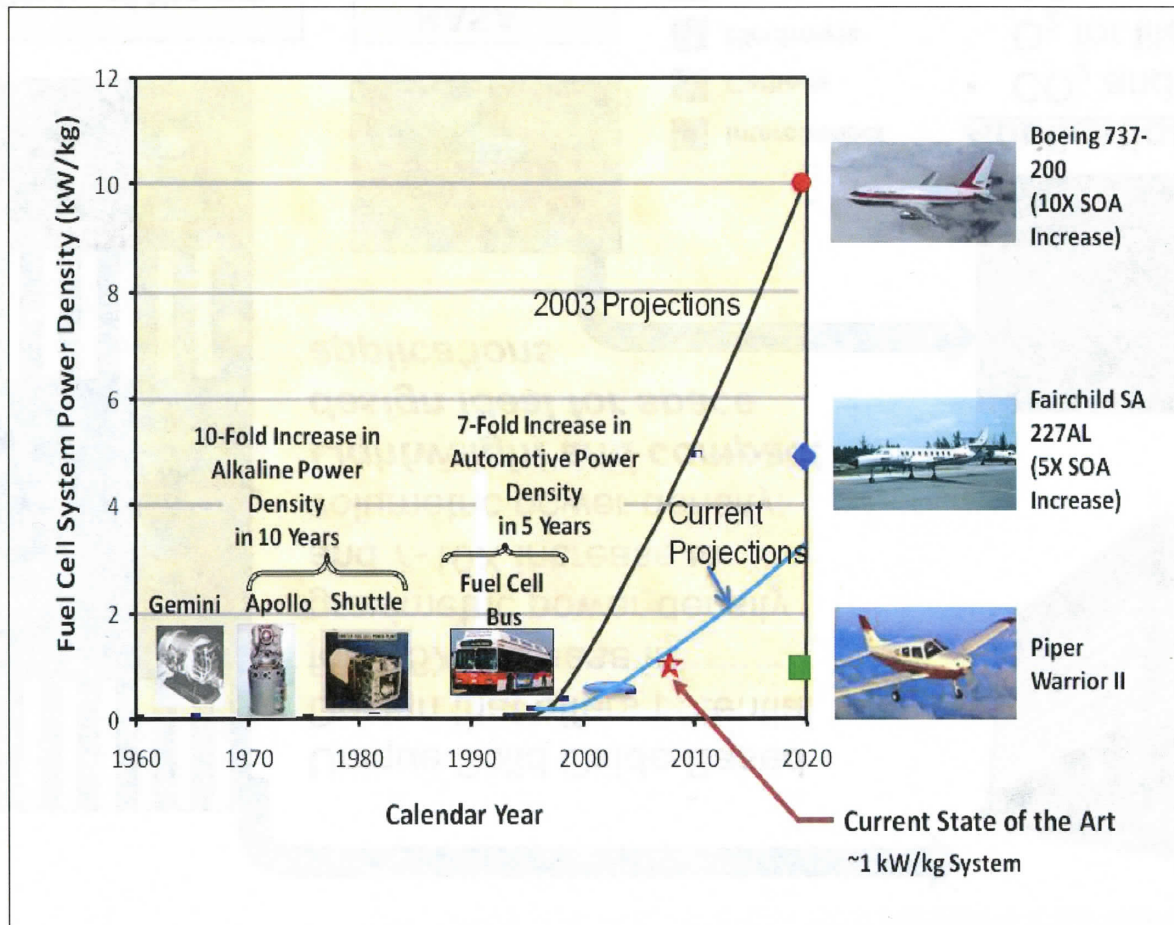
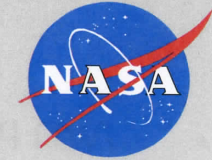
Fuel cell stack power density needs to be at least 1kW/kg

Stack power density of 1 kW/kg
translates to 0.5 kW/kg at system level



DLD02-38.xls

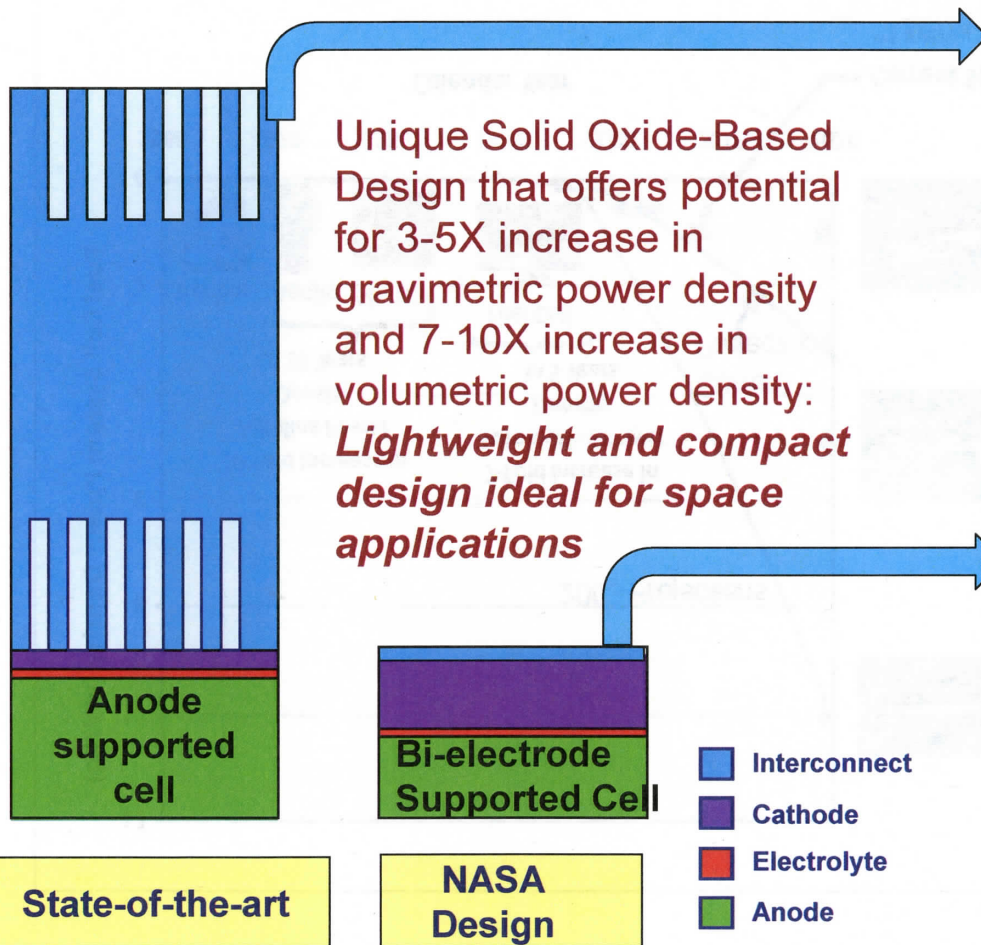
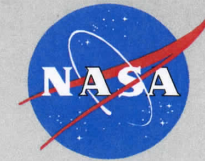
Required Power Density For Fuel Cell Powered Airplane



Fuel cell powered 10-20 passenger airplane can operate from smaller airports in a metroplex concept and provide point-point service. Besides low emission, a key benefit would be extremely low noise.

Power level would be in the range of 500 kW – 1 MW, system could also replace generators in more electric large airplane

GRC-Developed High Power Density Solid Oxide Fuel Cell



- State-of-the-art SOFC stack from Delphi, 2.5 kW, 9 kg, 2.5 L
- Equivalent for 75 W – 270 g, 75 cm³

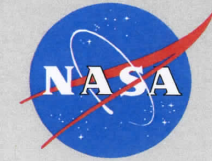


75 W, 7 cell stack, 71 g weight, 26 cm³ volume
(First attempt – room for significant improvement)

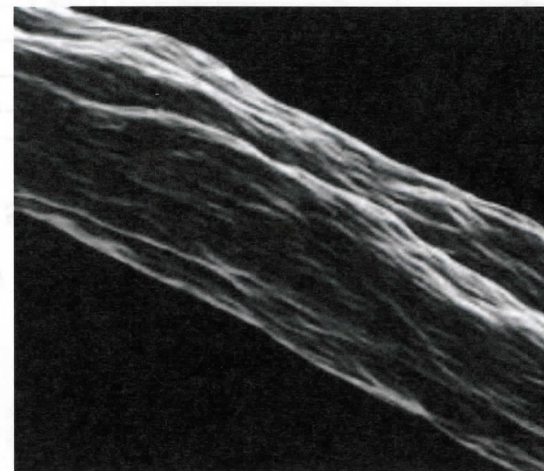
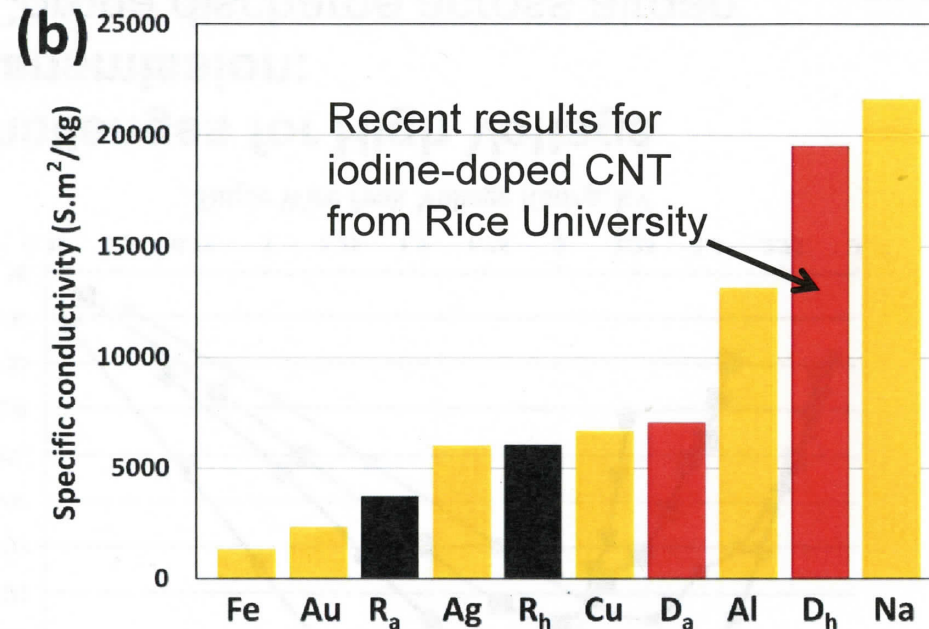
Applications:

- CO₂ and H₂O electrolysis to generate O₂ for life support
- CO₂ electrolysis for Mars ISRU
- Power generation from methane
- High pressure oxygen generation
- Power generation for aircraft and UAV and portable power

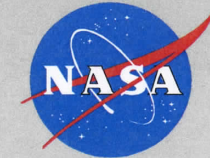
Carbon Nanotubes for Lightweight Electrical Transmission



- Materials with high absolute conductivity and high specific conductivity to reduce weight
- Carbon nanotube (CNT) offers potential for high specific conductivity
- Al-CNT composite might offer significant increase in specific conductivity
- CNT offers high current carrying capacity (A/m²); Cu and Al conductivity decreases with increasing temperature; CNT conductivity may not change with temperature
- Multifunctional structure with CNT



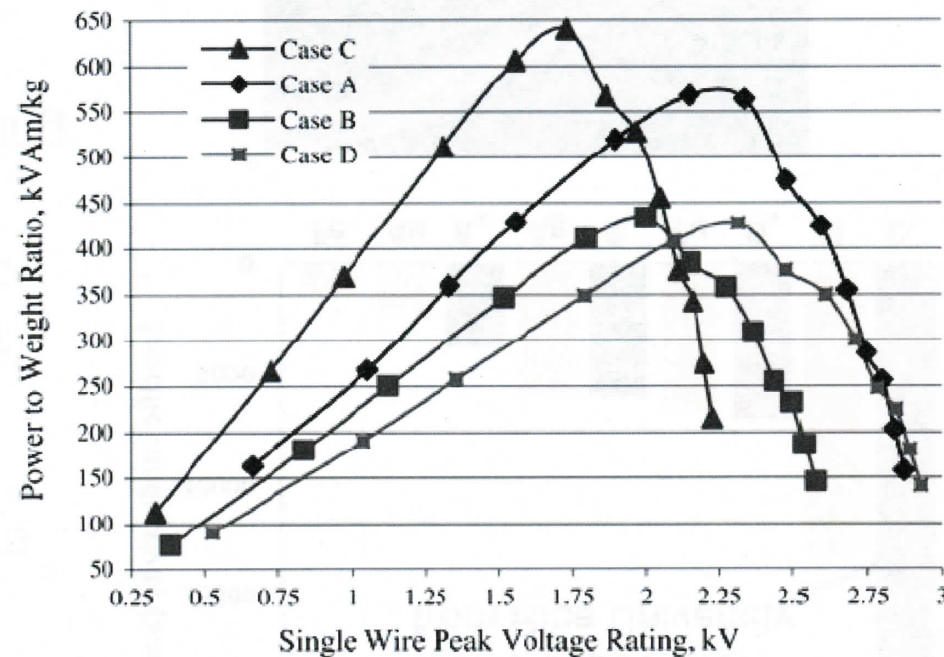
High Voltage Transmission



- Power supply voltage for today's aircraft
 - 27 v dc; 270 v dc; 115 V, ac
- Boeing 787: 230/400 V AC 360-800 Hz (variable frequency) and a 230/400 V which is further rectified to a +/-270 V DC (540 V DC) system
- Transmission of large amount of power (on the order of MW) will require even higher voltages to minimize loss and reduce weight of transmission system

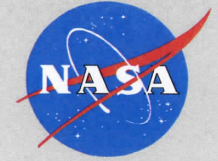
I. Christou¹ A. Nelms¹ I. Cotton¹ M. Husband²

IET Electr. Syst. Transp., 2011, Vol. 1, Iss. 1, pp. 24–30



Challenges for High Voltage Transmission:

- Corona discharge across airgap
- Breakdown of insulation material
- Aircraft safety



Summary of Technology Challenges

- Low ac-loss superconducting system
- High power density, non-cryogenic motor
- High power density fuel cell
- High energy density batteries
- New energy storage concepts such as supercapacitors and flywheels
- High temperature power electronics
- Advanced thermal management techniques
- Advanced power system architecture for grid like system
- Analysis and modeling of power system architecture and power management, including large scale simulation
- High conductive electrical wiring and wire insulation with high temperature capability
- High voltage transmission system